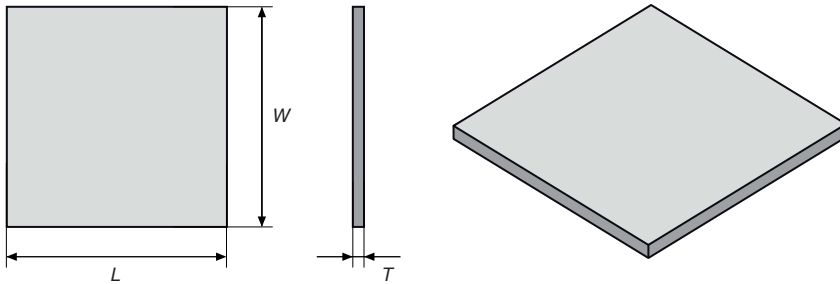


# CEMENTED CARBIDE BLOCKS

## Stamping tool blanks

Blanks with grinding allowance



WxL (mm)	T (mm)	Tolerance
105x105	1-9	+0,4/+0,8
	10-21	+0,6/+1,2
	22-39	+0,8/+1,6
	40-50	+1,0/+2,0
	51-60	+1,2/+2,4
60x150	up to 70	< 2% size
75x100		
75x150		
75x200		
100x150		

### TOLERANCES (W, L)

Size: 105x105<sup>(1)</sup> +1.5/0mm

Rest <2% size

(1) Actual size can vary from 103.8 to 106.8 depending on grade selection.

### STANDARD GRADES

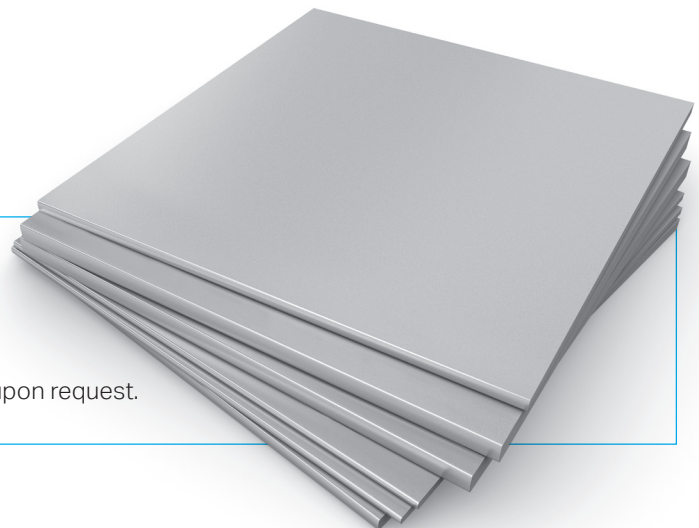
Grade suitable for applications as general purpose, stainless steel processing, films/thin sheet metals, electronics stamping.

Grades available with high wear resistance with Hv30 from 1100 to 1700 and  $K_{1C}$  from 10 to 19.

### OPTIONS

Sizes above 200 mm x 200 mm upon request.  
Ni-binder grade.

Additional sizes, tolerances and grades are available upon request.



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